

# Apparel Product Inspection - Sample Report

## PRE-SHIPMENT INSPECTION REPORT (PSIR)

Sample Report ID: PSIR-APP-2026-001

Inspection Date: May 19, 2026

Service Type: Final Random Inspection (FRI)

Standard: ISO 2859-1 (AQL 2.5 Major / 4.0 Minor)

### 1. Administrative & Order Details

Field	Details
Product Category	Men's Piqué Polo Shirt (100% Cotton, 220 GSM)
Total Order Qty	22,000 Pcs
Total Inspected Qty	315 Pcs (Based on Level II Sampling)
Size Breakdown	S (15%), M (25%), L (30%), XL (20%), XXL (10%)
Colors	Navy, White, Anthracite, Burgundy
Specification	EU / German Fit Standard
Factory / Buyer	[CONFIDENTIAL - DATA PROTECTED]

### 2. Inspection Result Summary

Inspection Category	Status	Remarks
Quantity Verification	PASS	100% Packed and Ready

Inspection Category	Status	Remarks
Workmanship Quality	PASS	Within AQL Limits
On-Site Tests	PASS	See Section 4
Measurement Audit	PASS	See Section 5
Packaging & Labeling	PASS	Retail Ready

### 3. Workmanship (Defect Findings)

Defect Description	Critical	Major	Minor
Broken Stitching (Side Seam)	0	2	1
Shading Difference (Rib vs. Body)	0	1	3
Uncut Threads (> 5mm)	0	0	5
Fabric Slubs / Holes	0	1	0
<b>Totals Found</b>	<b>0</b>	<b>4</b>	<b>9</b>
<b>AQL Allowance</b>	<b>0</b>	<b>14</b>	<b>21</b>

### 4. Field Tests & Performance

- Fabric Weight (GSM) Check:** Verified at 222 GSM (Target: 220 GSM). **Result: PASS.**
- Color Fastness (Crocking):** Grade 4-5 on dry rub test. **Result: PASS.**
- Symmetry Check:** Placket alignment and collar points verified. **Result: PASS.**
- Pull Test:** 90N applied to buttons for 10 seconds. No detachment. **Result: PASS.**

5. **Barcode Scan:** Verified EAN-13 barcodes against German retail specs. **Result: PASS.**

---

### 5. Measurement Audit (Sample: Size L - Navy)

All measurements in CM.

Point of Measure	Spec (+/-)	Actual	Variance	Status
Chest (1" below armhole)	56.0 (+/- 1)	56.5	+0.5	PASS
Body Length (HPS)	74.0 (+/- 1.5)	74.0	0.0	PASS
Sleeve Length	24.0 (+/- 1)	23.5	-0.5	PASS
Shoulder Width	48.0 (+/- 1)	48.5	+0.5	PASS

---

### 6. Visual Evidence (Photos)

[CONFIDENTIAL - Image Protected In Terms Of Buyer Restrictions]

1. The cartons stacked in the warehouse.
  2. A shirt flat on a measuring table with a ruler visible.
  3. Close-up of the "Casual Classics" or Brand labels.
  4. The "Passed" sticker on the outer master carton.
- 

### 7. Conclusion

**Final Status: ACCEPTED**

The shipment meets the quality requirements and German specifications as outlined in the purchase order.

Inspected By: *H.M. Amir - Senior Quality Auditor*